PROMACH

ALLPAX

Optimization Audits

Get more out of the system you already own



Retort processes lose throughput gradually- worn parts, drifting calibrations, workarounds that quietly become permanent. Customers typically see 15-20% lower output than the system was designed for.

With an Optimization Audit, and Allpax expert can get your system back on track.

Custom Solutions

Every line is different, so every fix is different. Our technicians evaluate mechanical alignment, controls and programming logic, valve/servo turning, sensor calibration, basket conveyance speed, and more ,then build fixes around your specific system, using the same expertise that built your ABRS in the first place.

Actual Customer Result

Bottling facility: Allpax technician reviewed the statistics logic and added new tags. As a result the loader now averages 1200 BPM. Previously, the loader was averaging around 980 BPM.

Built around your schedule, not against it

Day Before

Observe the line at full speed, spot failure points, make live adjustments

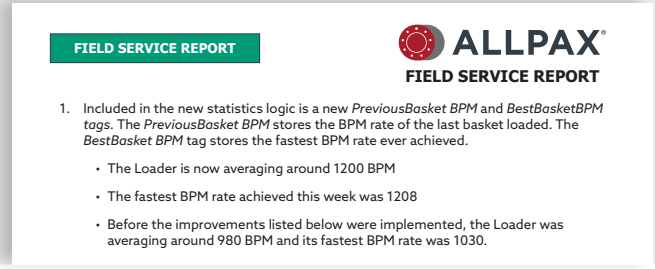
During Shutdown

Complete repairs and improvements that require the line down

Day After Restart

Confirm everything runs smoothly before we leave

Full documentation, every visit - work performed, recommendations, parts ordered, HMI changes, and outstanding items, all written down with supporting images.



FIELD SERVICE REPORT

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1. Included in the new statistics logic is a new *PreviousBasket BPM* and *BestBasketBPM tags*. The *PreviousBasket BPM* stores the BPM rate of the last basket loaded. The *BestBasket BPM* tag stores the fastest BPM rate ever achieved.
   - The Loader is now averaging around 1200 BPM
   - The fastest BPM rate achieved this week was 1208
   - Before the improvements listed below were implemented, the Loader was averaging around 980 BPM and its fastest BPM rate was 1030.

Schedule your next shutdown around an optimization audit.

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